

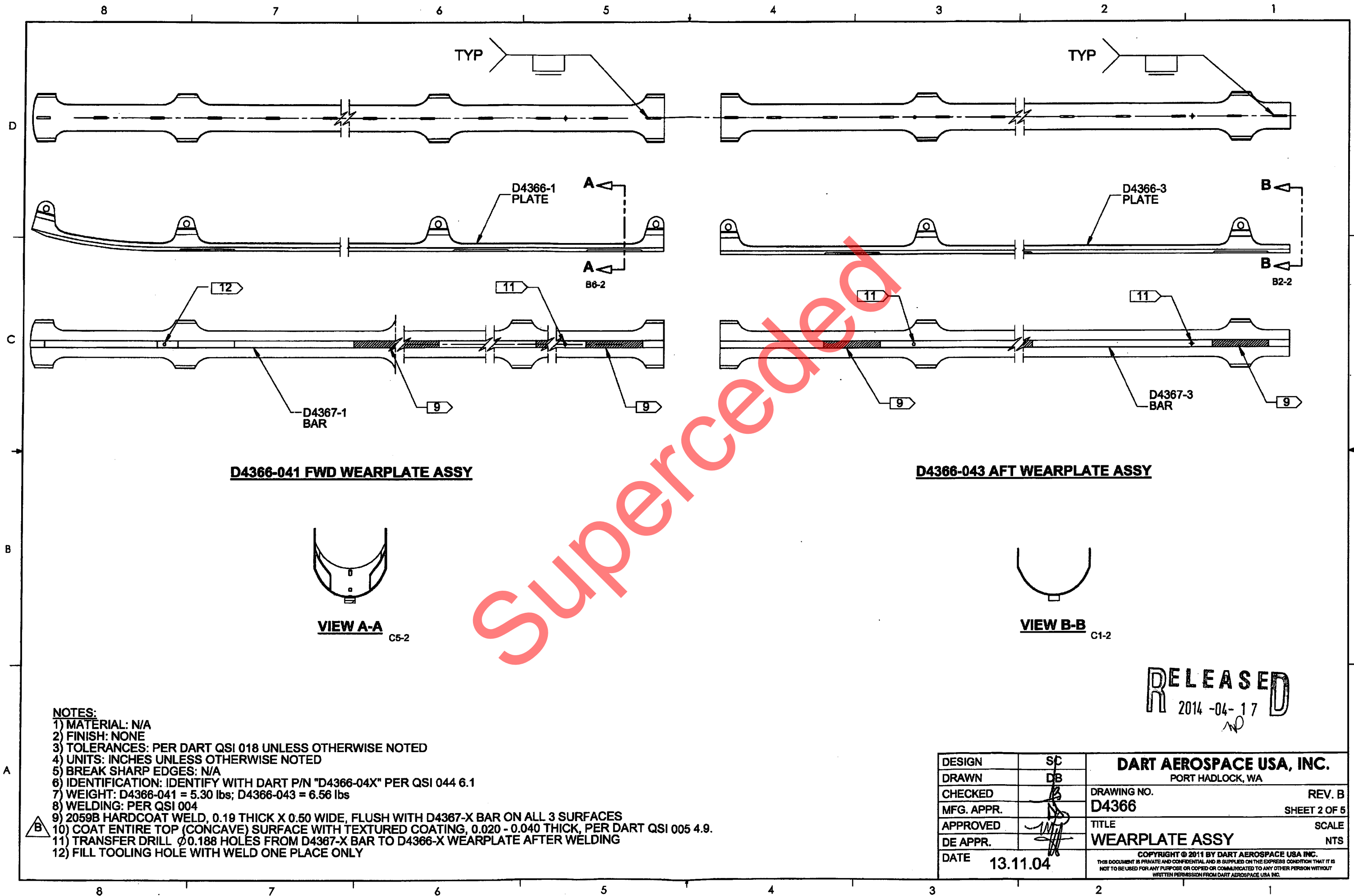
ITEM	QTY -041	QTY -043	PART NUMBER	DESCRIPTION
	X		D4366-041	FWD WEARPLATE ASSY
		X	D4366-043	AFT WEARPLATE ASSY
1	1		D4366-1	PLATE
2		1	D4366-3	PLATE
3	1		D4367-1	BAR
4		1	D4367-3	BAR
5	A/R	A/R	2059B	HARDCOAT
6	A/R	A/R	TEXTURED COATING	SEALANT

D4366-041 FWD WEARPLATE ASSY

D4366-043 AFT WEARPLATE ASSY

RELEASED  
2014 -04- 17

B	TEXTURED COATING WAS ROCKGUARD 4714 (BOM TABLE), REVISE NOTE 10 (SH 2).	DB	13.11.04
A	NEW ISSUE	SC	11.06.14
REV.	DESCRIPTION	BY	DATE
DESIGN	SC	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	DB		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D4366	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSY	NTS
DATE	13.11.04	COPYRIGHT © 2011 BY DART AEROSPACE USA INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA INC.	

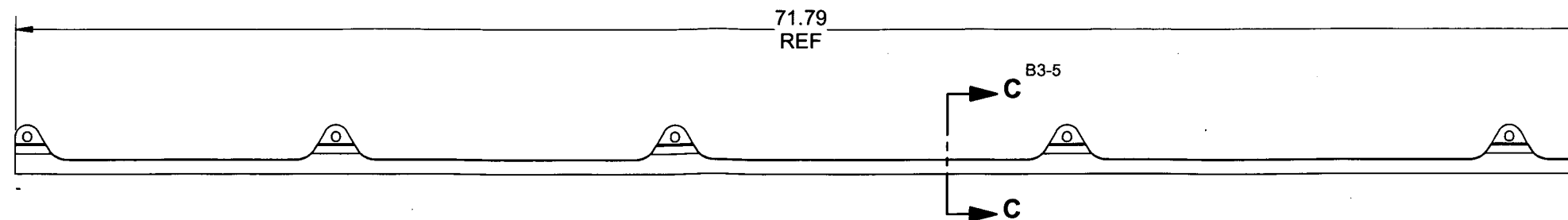


- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4366-04X" PER QSI 044 6.1
  - 7) WEIGHT: D4366-041 = 5.30 lbs; D4366-043 = 6.56 lbs
  - 8) WELDING: PER QSI 004
  - 9) 2059B HARDCOAT WELD, 0.19 THICK X 0.50 WIDE, FLUSH WITH D4367-X BAR ON ALL 3 SURFACES
  - 10) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020 - 0.040 THICK, PER DART QSI 005 4.9.
  - 11) TRANSFER DRILL  $\varnothing 0.188$  HOLES FROM D4367-X BAR TO D4366-X WEARPLATE AFTER WELDING
  - 12) FILL TOOLING HOLE WITH WELD ONE PLACE ONLY

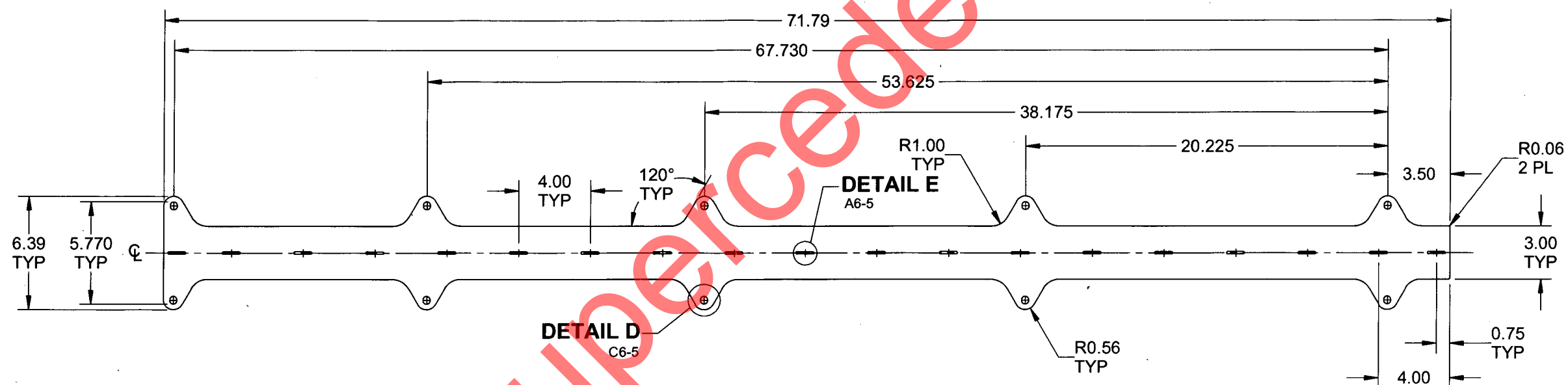
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2014-04-17

DESIGN	SC	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	DB		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D4366	SHEET 2 OF 5
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSY	NTS
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**D4366-3 PLATE**  
(MAKE FROM D4366-3F)



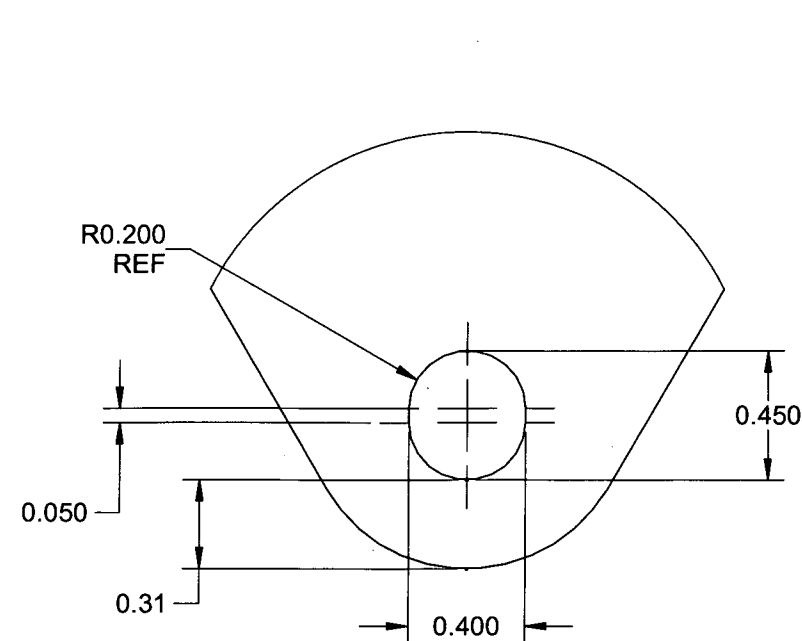
**D4366-3F PLATE**

**RELEASED**  
2014-04-17  
ND

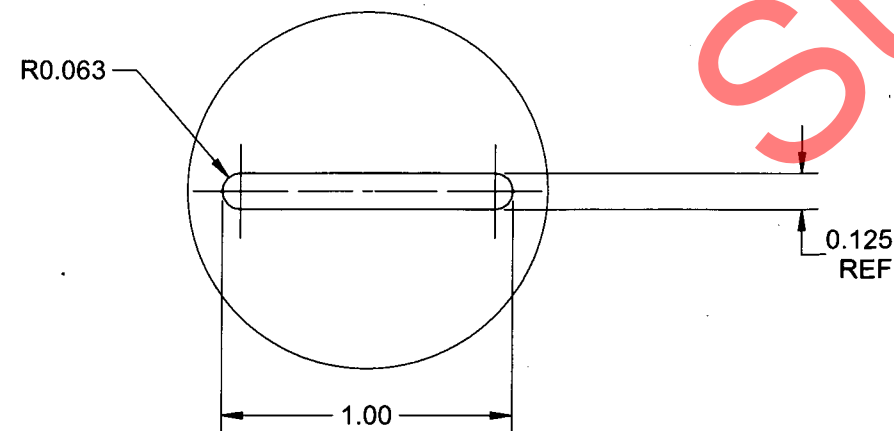
**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR 5524  
OR ASTM A240 OR ASME SA240  
18 GAUGE (0.050 THICK), REF. DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 3.41 lbs

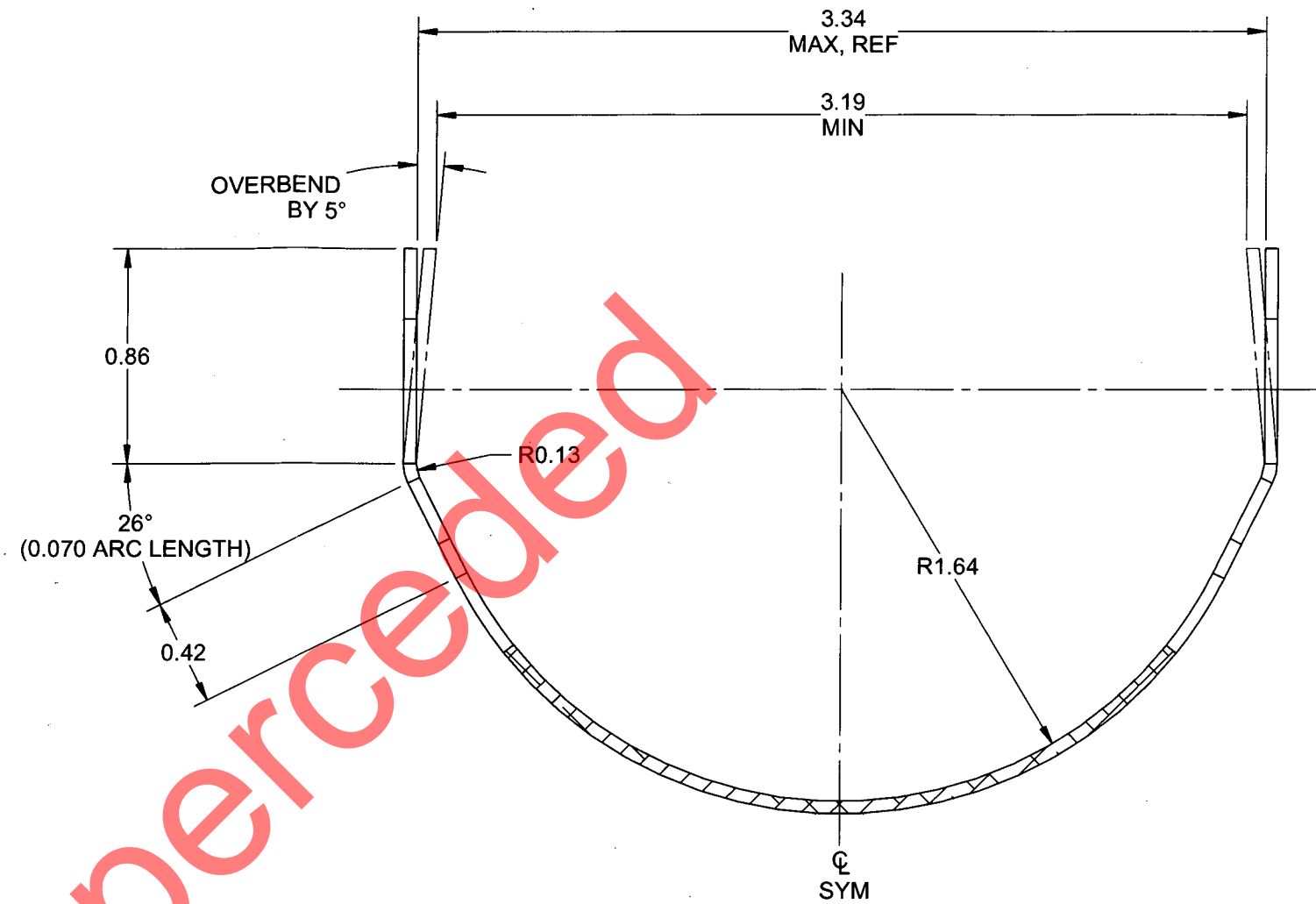
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DRAWN	DB		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		<b>D4366</b>	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DE APPR.		<b>WEARPLATE ASSY</b>	NTS
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**DETAIL D**  
SLOT DETAIL TYP  
B6-3  
B5-4



**DETAIL E**  
SLOT DETAIL TYP  
B5-3  
B4-4



**SECTION C-C**  
D3-3  
D3-4

**RELEASED**  
2014-04-17

DESIGN	SC	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
DRAWN	DB		
CHECKED		DRAWING NO. <b>D4366</b>	REV. B
MFG. APPR.			SHEET 5 OF 5
APPROVED		TITLE <b>WEARPLATE ASSY</b>	SCALE NTS
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DATE	13.11.04		